

A & L Shielding Inc.

DOOR MACHINING REQUIREMENTS FOR LEAD LINED HM DOORS

Customer Cust. Order # A&L S.O. #:

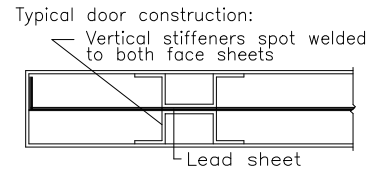
Job Name Page

Hinge / Pivot: Mfg.: Temp. #: Temp. #: Size: Gauge: Backset:	Cylindrical Lock: Mfg.: Series: Temp. #: Temp. #: Backset:	Dead Bolt: Mfg.: Series: Temp. #: Temp. #: Function: Backset:	Mortise Lock: Mfg.: Series: Temp. #: Temp. #: Function: Backset:
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NOTE: All measurements from top of door to centerline of hardware!

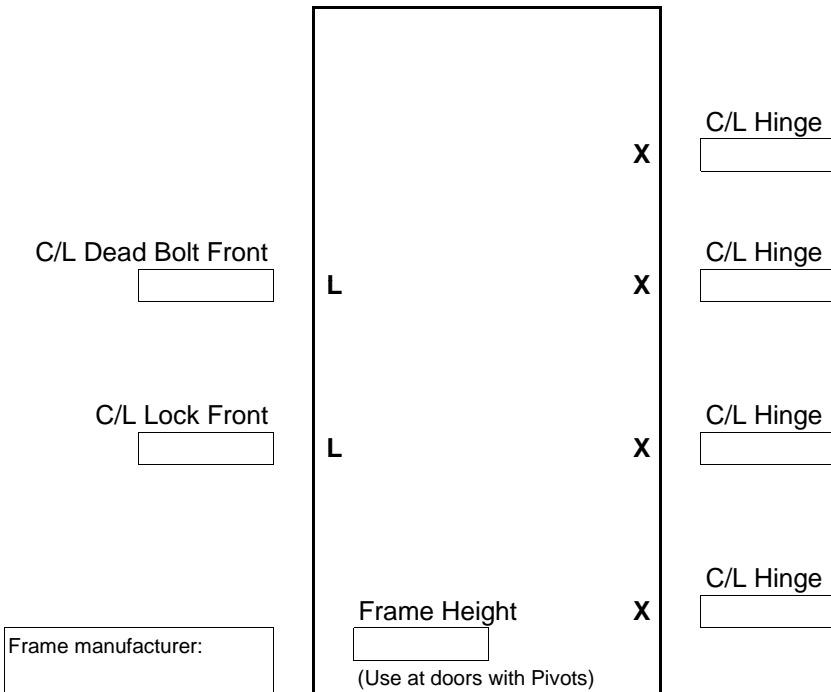
BEVEL	
Lock stile 1/8" IN 2"	Hinge stile 1/8" IN 2"

Face Thickness



Vision Lite:	Width	Height
Actual glass size w x h:	x	
Door cutout size w x h:	x	
Clear glass size w x h:	x	
Note: Stile dimensions are to lite cutout!		
Lock stile	Top Rail	
MVP# :	Glass thk.:	

Remarks:



Single swing or Active Leaf Door of Pair

Quantity	Prefit size	Lead thickness	Label	Door Numbers	Swing



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Job Name Page

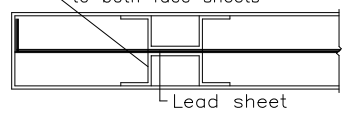
Hinge / Pivot: Mfg.: Temp. #: Temp. #: Size: Gauge: Backset:	Flush Bolt: Mfg.: Temp. #: Temp. #: Model: Size top: Size bottom:	Lock Strike: Mfg.: Temp. #: Size:	Dead Bolt Strike: Mfg.: Temp. #: Size:
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NOTE: All measurements from top of door to centerline of hardware!

BEVEL	
Strike stile 1/8" IN 2"	Hinge stile 1/8" IN 2"

Face Thickness

Typical door construction:
 Vertical stiffeners spot welded to both face sheets



Lead sheet

Vision Lite:	Width	Height
Actual glass size w x h:	x	
Door cutout size w x h:	x	
Clear glass size w x h:	x	

Note: Stile dimensions are to lite cutout!

Strike stile Top Rail

MVP# : Glass thk.:

	S	X	C/L Hinge	<input style="width: 50px;" type="text"/>
C/L Dead Bolt Strike	S	X	C/L Hinge	<input style="width: 50px;" type="text"/>
C/L Lock Strike	S	X	C/L Hinge	<input style="width: 50px;" type="text"/>
Frame Height	S	X	C/L Hinge	<input style="width: 50px;" type="text"/>

(Use at doors with Pivots)

Frame manufacturer:

Remarks:

Inactive Door of Pair					
Quantity	Prefit size	Lead thickness	Label	Door Numbers	Swing
Right hand (RH)	Left hand (LH)	Right hand reverse (RHR)	Left hand reverse (LHR)		
<div style="border: 1px solid black; padding: 5px; width: 80px; margin: auto;">Room to be locked</div>	<div style="border: 1px solid black; padding: 5px; width: 80px; margin: auto;">Room to be locked</div>	<div style="border: 1px solid black; padding: 5px; width: 80px; margin: auto;">Room to be locked</div>	<div style="border: 1px solid black; padding: 5px; width: 80px; margin: auto;">Room to be locked</div>		